

Machine type (e.g: EMAG, DMG MORI, Mazak, Index...)

Model / Type / Version (e.g.: CLX 450 - V3 / V4 / V6) Date of const.

Counter spindle

Tailstock

Y-Axis

yes no

yes no

yes no

Shank Ø (VDI, BMT, CDI and others) Size

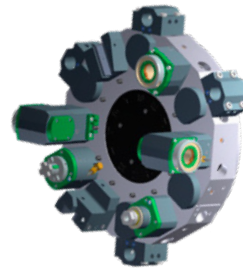
Type of turret



disk



star



hybrid

Max rpm

Max coolant pressure

Toolpositions on turret?

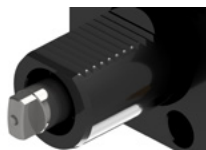
8 10 12 16 20 others

Qty. of driven positions? Qty.....

If more turrets are used,

please specify turret-no.: Qty..... Turret-no.....

Which kind of drive (coupling, interface)?



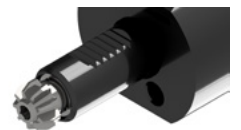
1809 / 1809 similar



5480



5482



ABC
Index



Claw coupling
(Index)



Okuma



Bevel gear coupling
(TNC)



TOEM

others:

Which version is required?

(R) right version

(L) left version

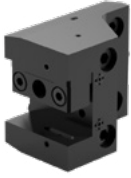
(RL) double serration

Coolant supply

external coolant

internal coolant

Static tools



OD tool holder



Facing tool holder



Multi purpose /
OD tool holder



Cut off tool holder



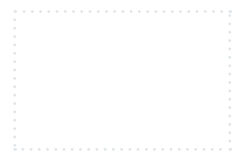
Bohring bar holder /
Combiholder



Combiholder double



Varia VX Adaptor



others

Driven tools



Axial drilling and
milling head



Axial drilling and
milling head offset



Radial drilling and
milling head



Radial drilling and
milling head offset



Radial drilling and milling
head double Y-Axis



Radial drilling and milling
head double



Swivel head



Gear hobber

others

Ratio (check applicable)

i = 1:1

i = 2:1

i = 3:1

i = 1:2

i = 1:3

others

Which tool interface do you prefer?

Varia VX

ER (ESX)

KM

CAPTO®

Milling Arbor

Hydro

HSK

Wel./WN

Remarks:



For the selection of the
Varia inserts please use
the [Varia Program Over-
view Inserts catalog.](#)